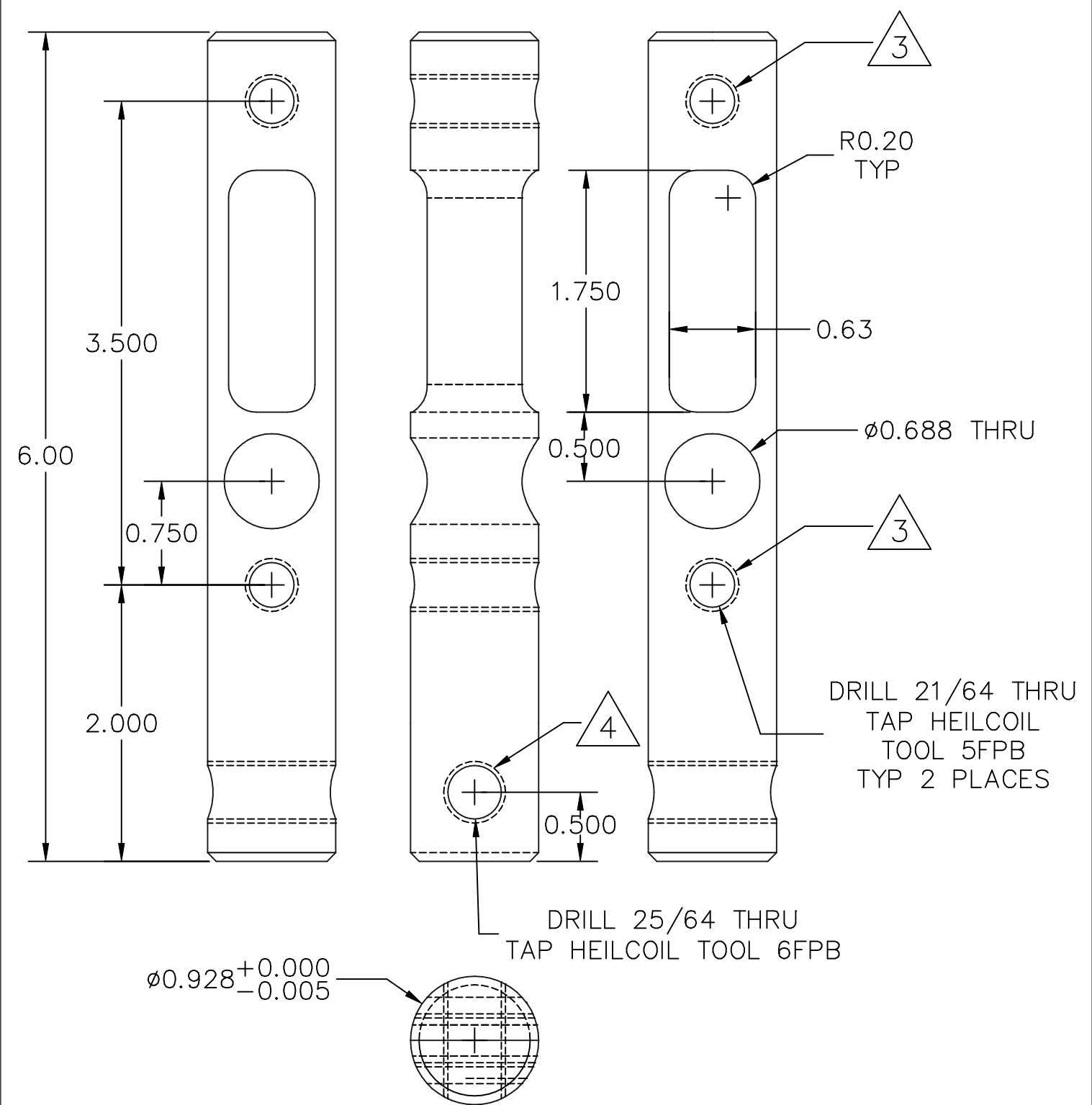


REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		
1	REPLACE LOCKNUTS WITH HELICOILS	RR	22/05/08
2	ADDED FINISH SPEC	RR	29/07/08



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.
2. ITEM 2 "PLUG STN 131" TO BE CLEANED AND ALODINED PER S3001 PRIOR TO ASSEMBLY.
3. INSERT ITEM 03 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS – WITH LOCTITE2440.
4. INSERT ITEM 04 (HELICOIL) PER HELICOIL INSTALLATION INSTRUCTIONS – WITH LOCTITE2440.

2	3591–6CN562	04	HELICOIL 3/8–24 LOCKING			
2	3591–5CN625	03	HELICOIL 5/16–24 LOCKING			
1	75826–02	02	PLUG STN 131	6061–T6 ALUM BAR	ASM–QQ–A–200/8	1.0 DIA
	75826–01	01	ASSEMBLY, PLUG STN 131			
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

QTY	LIST OF MATERIALS				
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	DRAWN: R. RATHWELL		22/04/08		
	CHECKED: E. BURGOIN				
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:			BELL 212, 412, 205A-1, 205B RAPPEL MOUNT PROVISION ASSEMBLY, PLUG, STN 131	
	DECIMALS ANGLES				
	X.XXX ±0.010 ±1/2°				
X.XX ±0.03					
X.X ±0.1					
SCALE 1 : 1			DWG. SIZE	DWG. NO.	REV.
SHEET 1 OF 1			LGL	75826	2